

HARZ Labs MATERIALS FOR 3D PRINTING

HARZ Labs Dental Peach Pro

Material Technical Data Sheet (TDS)

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SECTION 1: DESCRIPTION AND APPLICATION

Dental Peach Pro resin is yellow colored resin designed for dental demonstration models and mastermodels. Tough, hard, stable to high temperatures during thermoforming aligners.

SECTION 2: MATERIAL PROPERTIES

2.1 Characteristics of liquid

Tested property	Standard/Method	Result (Metric)
Color	-	Yellow (opaque)
Odor	-	Odorless
Density	ASTM D1298	$1.1 \pm 0.1 \text{ g/cm}^3$
Viscosity (25 °C)	ASTM D2393	950 ± 250 mPa∙s

2.2 Mechanical properties

Tested property	Standard/Method	Result (Metric)
Flexural Strength	ASTM D790	95.4 ± 5.0 MPa
Flexural Modulus	ASTM D790	2015 ± 207 MPa
Ultimate Tensile Strength	ASTM D638	59.7 ± 4.4 MPa
Elongation at Break	ASTM D638	8.0 ± 3.0 %
Hardness	ASTM D2240	79 ± 2, Shore D
IZOD Impact (Unnotched)	ASTM D4812	5.4 ± 1.2 kJ/m ²

2.3 Special parameters

Tested property	Standard/Method	Result
Solubility (24h)	ASTM D3132	≤ 0.01 %
Sorption (24h)	ASTM D570	≤ 0.47 %
Free Monomer Extraction	ISO 10993	Passed
Cytotoxicity	ISO 10993	Passed
Irritation	ISO 10993	Passed
Sensitization	ISO 10993	Passed

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